

Claims

[c1] We claim as our invention:

1. A putter-type golf club head comprising:
a body composed of a metal material, the body having a front wall, a bottom wall, a ribbon wall and a ledge, the front wall having a thickness in the range of 0.010 inch to 0.250 inch and the front wall, the bottom wall and the ribbon wall defining an internal cavity, the body having a heel mass and a toe mass; and a crown portion composed of a non-metal material, the crown portion having a top wall, a side wall and a front wall, the crown portion attached to the ledge of the body.

[c2] 112^{2nd} 2. The golf club head according to claim 1 wherein the striking plate section has a thickness in the range of 0.055 inch to 0.125 inch.

[c3] 112^{2nd} 3. The golf club head according to claim 1 wherein the striking plate section has a thickness in the range of 0.060 inch to 0.111 inch.

[c4] 112^{2nd} 4. The golf club head according to claim 1 wherein the minor body is composed of a plurality of plies of pre-preg material and a bulk molding compound.

[c5] 112^{2nd} 5. The golf club head according to claim 1 wherein the ledge section is inward a distance ranging from 0.005 inch to 0.020 inch from an exterior surface of the major body.

[c6] 112^{2nd} 6. The golf club head according to claim 1 wherein the moment of inertia about the Izz axis of the golf club head ranges from 1900 grams-centimeter squared to 2400 grams-centimeter squared.

[c7] 7. A putter-type golf club head comprising:
a body composed of cast stainless steel, the body having a front wall, a bottom wall, a ribbon wall and a ledge, the front wall having a thickness in the range of 0.010 inch to 0.250 inch and the front wall, the bottom wall and the ribbon wall defining an internal cavity, the body having a heel mass and a toe mass; and a crown portion composed of plies of pre-preg material over a bulk molding compound, the crown portion having a top wall, a side wall and a front wall, the crown portion attached to the ledge of the body.